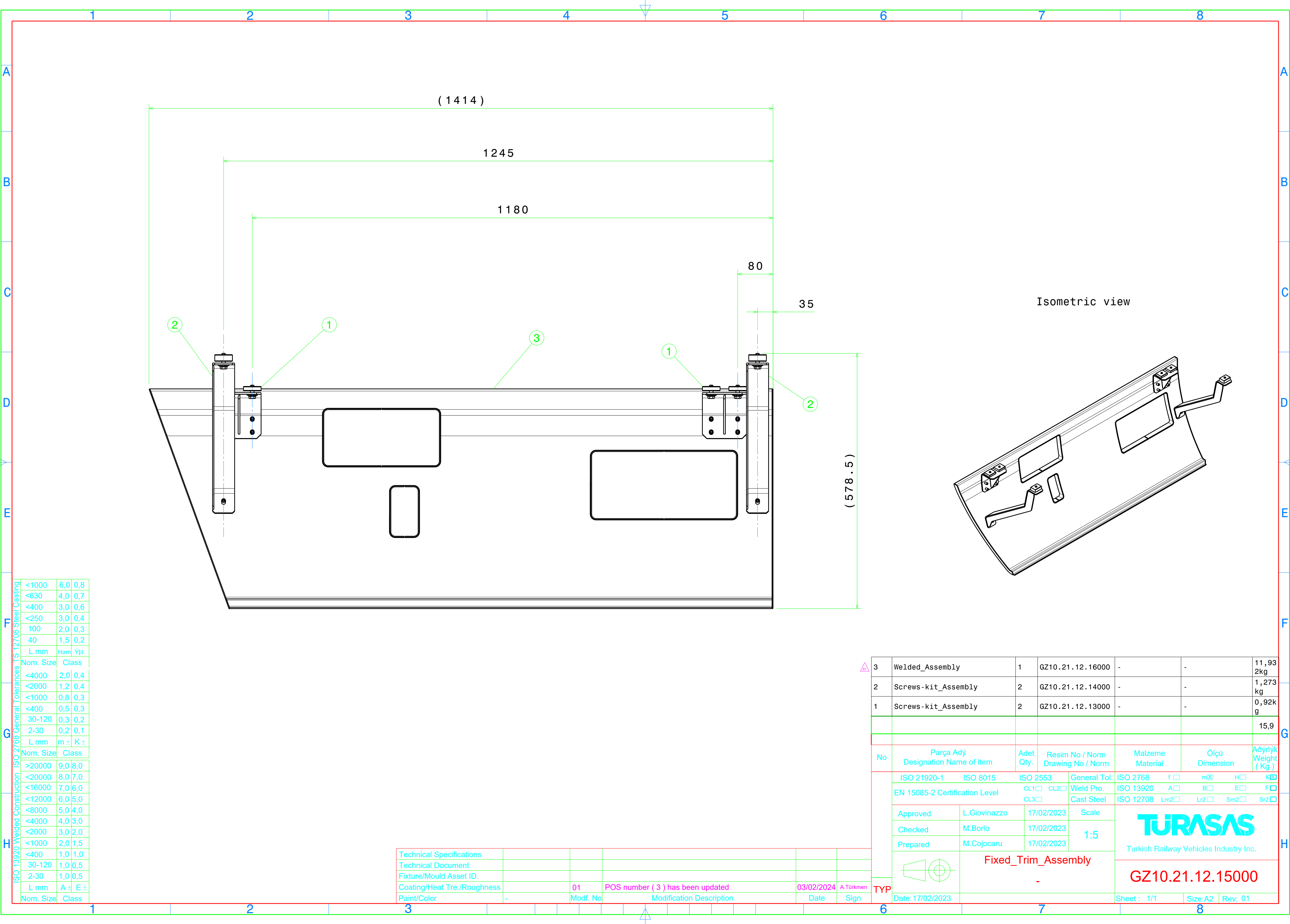
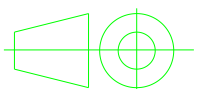


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ISO 13920 Welded Construction	ISO 2768 General Tolerances		<1000	6,0	0,8
			<630	4,0	0,7
			<400	3,0	0,6
			<250	3,0	0,4
			100	2,0	0,3
			40	1,5	0,2
			L mm	Ham	Ypl.
			Nom. Size	Class	
			<4000	2,0	0,4
			<2000	1,2	0,4
ISO 13920 Castings	ISO 2768 General Tolerances		<1000	0,8	0,3
			<400	0,5	0,3
			30-120	0,3	0,2
			2-30	0,2	0,1
			L mm	m ±	K ±
			Nom. Size	Class	
			>20000	9,0	8,0
			<20000	8,0	7,0
			<16000	7,0	6,0
			<12000	6,0	5,0
ISO 13920 Castings	ISO 2768 General Tolerances		<8000	5,0	4,0
			<4000	4,0	3,0
			<2000	3,0	2,0
			<1000	2,0	1,5
			<400	1,0	1,0
			30-120	1,0	0,5
			2-30	1,0	0,5
			L mm	A ±	E ±
			Nom. Size	Class	

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness		01	POS number (3) has been updated	03/02/2024	A.Türkmen
Paint/Color	-	Modif. No	Modification Description	Date	Sign

3	Welded_Assembly	1	GZ10.21.12.16000	-	-	11,93 2kg	
2	Screws-kit_Assembly	2	GZ10.21.12.14000	-	-	1,273 kg	
1	Screws-kit_Assembly	2	GZ10.21.12.13000	-	-	0,92k g	
						15,9	
No	Parça Adý Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Aðýrlyk Weight (Kg)	
	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/> mX <input type="checkbox"/> H <input type="checkbox"/> K <input type="checkbox"/>	
	EN 15085-2 Certification Level		CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/>	Weld Pro.	ISO 13920	A <input type="checkbox"/> B <input type="checkbox"/> E <input type="checkbox"/> F <input type="checkbox"/>	
				Cast Steel	ISO 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>	
	Approved	L.Giovinazzo	17/02/2023	Scale	<div>TURASAS</div> <div>Turkish Railway Vehicles Industry Inc.</div> <div>GZ10.21.12.15000</div>		
	Checked	M.Borlo	17/02/2023	1:5			
	Prepared	M.Cojocar	17/02/2023				
	<div>Fixed_Trim_Assembly</div> <div>-</div>						
TYP	<div></div>				Sheet : 1/1	Size:A2	Rev: 01